Single/Dual System SHCW814G Controller of Air Source Heat Pump Water Heater Installation Manual

Before installing the controller, please read the instructions in detail.

[Safety precautions]

	Danger 🖟	When used incorrectly, it may cause dangerous situations, personal injury or casualties.
Symbol description	Cautio n	When used incorrectly, it may cause dangerous situations, which may lead to equipment damage or accelerated damage.
	A	Please install it on the non-combustible plate such as metal, and fix it firmly to avoid falling due to vibration.
		Please eliminate static electricity before installation. Live installation and damage to components are prohibited.
Installation		The main board should not be exposed to direct sunlight, rainwater and complex magnetic interference environment.
	!	Do not expose to corrosive or contaminated gases, such as sulphide gases and salt spray.
		Make sure that the temperature of the electric box is between - 20
		~50°C, and add exhaust fan if necessary.
		Make sure that the power input is in the OFF state.
	♠	The electrical staff should connect the wires following safety instructions.
		The input terminal is passive switching signal. Do not connect to the power supply.
Wiring		Attention should be paid to lightning protection. Make sure that the water tank and the machine are well grounded during roof installation.
		Please observe the principle of isolating strong and weak signals.
		Use wires that meet the required specifications. Please use parallel grounding mode. The thickness of the grounding wire should meet the requirements.
		When connecting terminals or inserts, please tighten them to prevent gap arcing and device damage.
Parameter		Set relevant parameters according to machine configuration to ensure the normal operation of the machine.
Settings		Set relevant jumper/decoder switch according to machine configuration to ensure the normal operation of the machine.
Operation		Input the power supply after confirming that the wiring is correct.
	4	Ensure that environmental conditions and power supply voltage are within permissible conditions before starting operation.

		When the machine is running, do not check the signal.			
		When the machine is running, do not change the parameter settings at will.			
		When the machine is running, do not get too close to the machine.			
		If a repair job is necessary, please contact the equipment manufacturer. Do not repair by yourself.			
	A	Do not pull or twist power cord, communication line or probe line to avoid serious malfunction.			
Maintenance & inspection		Do not touch the main board components directly with your hands, so as to avoid conducting static electricity to damage the components.			
		The display screen of the wire controller is made of glass. Attention should be paid to the protection to avoid breakage and damage.			
Others		In the desktop simulation debugging motherboard, there is the risk of electric shock and injury, pay attention to safe operation.			
Others	<u> </u>	If the wire controller is a touch screen, please touch it with your finger. Do not press it or hit it with a hard object.			

1. Product Introduction

1.1 Overview

- This product is suitable for single compressor and double compressor system. Single-phase 220V or three-phase 380V is optional.
- The operation modes of the product are: hot water mode; heating / cooling mode; modular machine (8 modules).
- This product has the functions of power-off memory, timing on/off, forced defrosting, anti-freezing protection, three-phase protection, current overload protection and so on.
- Through RS485 communication, the product can be jointly controlled by remote equipment.

1.2 **Technical Specifications**

Operation Voltage	AC220V±10%, 50Hz±1Hz。					
Display Range	-30℃~90℃					
Control Accuracy	±1°C@25°C					
Working Environment	-25℃~70℃,≤85%RH					
Storage Environment	-30℃~85℃,≤85%RH					
Switch	Single Compressor Normal Temp Type: 8 way relay Low Temp Type: 10 way relay	Single relay load < 200W (current 1A) (inductive load);				
Output	Double Compressor Normal Temp Type: 9 way relay Low Temp Type: 11 way relay	Total load of relay at the same common terminal \leqslant 1kW (current \approx 5A)				
Switch Input	Single compressor Normal Temp Type: 8 passive digital inputs Low Temp: 8 passive digital inputs Double compressors Normal Temp Type: 10 passive digital inputs Low Temp Type: 10 passive digital inputs	Do not connect to power supply, external load resistance \leqslant 2K Ω				
Electronic Expansion Valve	Single compressor Normal Temp Type: 1 Electronic Expansion Valve Low Temp Type: 2 Electronic Expansion Valve Double compressors Normal Temp Type: 2 Electronic	12V power supply, load coil current ≤ 0.4A				

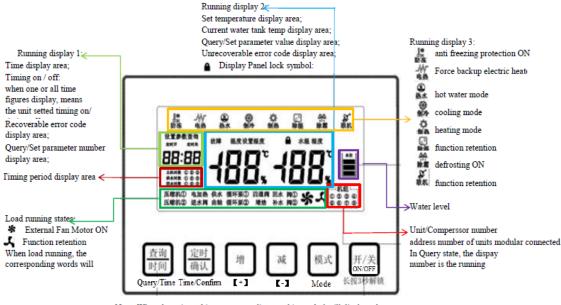
	Expansion Valve	
	Low Temp Type: 4 Electronic	
	Expansion Valve	
	Single compressor	
	Normal Temp Type: 8 NTC Temp	
	Sensor	
	Low Temp Type: 8 NTC Temp	
	Sensor	
		Discharge got temperature capper FOV 2050. Others FV 2470
	Double compressors	Discharge gas temperature sensor 50K 3950, Others 5K 3470
Analogianut	Normal Temp Type: 12 NTC Temp	
Analog input	Sensor	
	Low Temp Type: 8 NTC Temp	
	Sensor	
	Single Compressor : 1 current	
	detection interface	
	Double Compressors: 2 current	
	detection interface	

1.3 【Spare Parts List】

Sequence	Name	Model No.	Pcs	Description
No.				
1	PCB	SHXK814G1	1	Low Temp Single Compressor System
2	PCB	SHXK814G2	1	Low Temp Double Compressor System
3	PCB	SHCW814G1	1	Normal Temp Single Compressor System
4	PCB	SHCW814G2	1	Normal Temp Double Compressor System
5	Display	SHXK814	1	Touch Screen, 12V DC
6	Commu nication Line	4 core 7M	1	Communication line connecting PCB and touch screen
7	Transfor mer	DB48-105-08100	1	
8	Temp sensor	2core 5K 3470		Configuration as required
9	Current Transfor mer	SH-D-C-A	1\2	1 for single compressor 2 for double compressor system
Optional	•		•	•
1	GPRS			
	Module			

2. Wire Controller Display Description, Parameter Query and Fault Table

2.1 Wire Controller Display Description (model: SHXK814)



Note: When the unit working, corresponding graphic symbol will display when controller has output, if it's External devices but didn't install, there will don't have the function even the graphic symbol display.

After the first power-on, the LCD screen displays the version number of the line controller for 2 seconds, and then the full screen displays, and it enters the normal working state.

(ON/OFF)

In the boot state, press this key to enter the shutdown state, displaying water temperature, timing state and clock, etc.

In the shutdown state, press this key to enter the boot state, displaying the operation mode, setting temperature, water temperature, unit, timing state and clock, etc.

After the first power-on, if there is no key-press operation for more than 60 seconds, the controller automatically enters the state of key-lock, and the " " symbol is displayed. Press this key for 3 seconds to release the lock key status and the " " symbol disappears.

When setting clock, timing, parameter query and parameter setting, press this key to exit the setting state.

[+] [-]

This key can be used for parameter query, parameter setting, clock adjustment, timing adjustment and temperature setting.

Press [+] to increase the temperature setting value and press [-] to decrease the temperature setting value.

Press this key to enter the clock setting state. The "HOUR" of the clock flickers. Adjust the "HOUR" by pressing [+] [-]. Press [Query/Time] again to enter the "MINUTE" setting, the "MINUTE" of the clock flickers. Adjust the "MINUTE" by pressing [+][-], and then press [Query/Time] to confirm the clock setting and exit the clock setting. Press this key to cancel the timed turn-on/turn-off in the setting state.

In the state of parameter query, pressing this key can clear the unrecoverable fault.

Press [Query/Time] for 3 seconds and enter the parameter query state.

[timing / confirm] key

Press this key to enter the timing on / off setting.

In the non clock setting state, press this key to enter the timing period selection of the unit. There are 3 periods in total. Press [+] [-] keys to select the period, press this key to confirm the period. Press [+] [-] keys to select timing on or timing off, and then press this key to confirm. At this time, the hour digit will flash, and press [+] [-] keys to adjust the hour time, then press this key to confirm the set hour digit. Then the minute digit will flash, press [+] [-] keys to adjust the minute time, then press the this key to confirm the set minute digit and exit the timing setting state.

Cancel timer

In the timing period selection, press [+] [-] keys to select the period to be cancelled, and then press "time" key to cancel the timing on and timing off settings of this period.

Forced defrost

When the system starts up and enters the unit parameter query state, press and hold the [query / time] and [timing / confirmation] keys for more than 5 seconds, and the buzzer drips once.

- A. when the system enters defrost mode, the LCD screen will display [defrosting];
- B. when the exit conditions are met, the system will exit defrost automatically.
- C. operating conditions: hot water mode or heating mode.

[mode] key

In "hot water" or "heating" mode, press and hold this key for 3 seconds to turn on or cancel forced electric heating; Heating/Cooling models: in the startup state, press the [mode] key to switch the operation mode between "cooling" and "heating" modes;

General parameter query

Query parameter method: press and hold the [query / time] key for 3 seconds to enter the parameter query status. Display add 1 (add: for unit address, 1: for unit 1). Press the [+] [-] key to select the unit number to query. For example, when "add 1" is displayed, press the [mode] key to enter the parameter query of unit 1. At this time, D01 is displayed. Press [+] [-] key to change the parameter query item. Other unit queries are the same.

Exit -- press the "on / off" key or no operation key for more than 120 seconds to exit the parameter query.

2.2General Parameter Query Table 1

Code	Representation	Remarks		
۸ ما ما	Linit Address	Add 1 represents unit 1, press [+] and [-] to select the unit address, and press		
Add	Unit Address	[mode] to confirm.		
d01	Non Recoverable Error Code			
d02	Recoverable Error Code			
d03	Tank water temperature			
d04	Inlet water temperature			
d05	Outlet water temperature			
d06	Ambient temperature			
d07	Evaporator coil temp 1			
d08	Suction temp 1			
d09	Discharge gas temp 1			
d10	After valve temp 1 in cooling	After value temp in cooling and Patura water temp in het water made		
uio	/Return Water Temp	After valve temp in cooling and Return water temp in hot water mode		
d11	Evaporator coil temp 2			
d12	Suction temp 2			

d13	Discharge gas temp 2	
d14	After valve temp 2 in cooling	
d15	Compressor current 1	
d16	Compressor current 2	
d17	Compressor Current Set Value	
d18	Main Circuit EEV opening 1	
d19	Main Circuit EEV opening 2	
d20	Auxiliary Circuit EEV opening 1	
d21	Auxiliary Circuit EEV opening 2	
d22	External Version 1	
d23	External Version 2	
d24	Low Water Level Sensitivity	Valid in Hot Water Mode, not valid in heating/cooling Mode
d25	Medium Water Level Sensitivity	Valid in Hot Water Mode, not valid in heating/cooling Mode
d26	High Water Level Sensitivity	Valid in Hot Water Mode, not valid in heating/cooling Mode
d27	Protection Switch Status 1	valid in Froct Water Infector, not valid in Froduing rooting mode
d28	Protection Switch Status 2	
d29	Output 1 Status	
d30	Output 2 Status	
d31	Output 3 Status	
d32	External machine model code	
d33	Communication status 1	A digital jump indicates normal communication
d34	Communication status 2	A digital jump indicates normal communication
d35	Weeks of Limited Use	3
d36	Historical Fault 1 (Latest)	
d37	Historical Fault 2	
d38	Historical Fault 3	
d39	Historical Fault 4	
d40	Historical Fault 5	
d41	Historical Fault 6 (Oldest)	
d42	Evaporator coil temp 3	Reserved
d43	Evaporator coil temp 4	Reserved
d44	Suction Temp 3	Reserved
d45	Suction Temp 4	Reserved
d46	After Valve temp 3	Valid in Heating/Cooling Mode, Reserved
d47	After Valve temp 4	Valid in Heating/Cooling Mode, Reserved
d48	Discharge gas temp 3	Reserved
d49	Discharge gas temp 4	Reserved
d50	Compressor 3 Current	Reserved
d51	Compressor 4 Current	Reserved
d52	Main EEV 3	Reserved
d53	Main EEV 4	Reserved
d54	Auxiliary EEV 3	Reserved
d55	Auxiliary EEV 4	Reserved

2.3 System Fault Table 2

COD	Protection	Cause of Failure	Entry Condition	Fault Handling
E01	System	Wrong Phase	Wrong Phase	Check whether the three-phase wiring of
201	Shutdown	Wiong i hase	Wrong i nasc	power supply is correct

	T			
E02	System	Phase Loss	Phase Loss	Check whether the three-phase wiring of
	Shutdown			power supply is correct
E03	System	Water Flow Switch 1	Water Flow Switch 1 open for 3	Check Water Flow Switch , water pump and
	Shutdown	Protection	times in 1 hour	water pipe
E05	System	High Pressure Switch 1	High Pressure Switch 1 open for	Check manometers, heat exchangers, water
E03	Shutdown	Protection	3 times in 1 hour	pump and water pipe
	System	Low Pressure Switch 1	Low Pressure Switch 1 open for	Check refrigerant, heat exchangers, and fan
E06	Shutdown	Protection	3 times in 1 hour	motors
	System	High Pressure Switch 2	High Pressure Switch 2 open for	Check manometers, heat exchangers, water
E07	Shutdown			-
	System	Protection Low Pressure Switch 2	3 times in 1 hour	pump and water pipe
E08	,		Low Pressure Switch 2 open for	Check refrigerant, heat exchangers, and fan
	Shutdown	Protection	3 times in 1 hour	motors
E09	System	Communication Error	Communication failure between	Check communication wire sequence,
	Shutdown		mainboard and display panel	connector and type
E10	System	Insufficient Water	Low Water Level Switch open for	Check low water level switch,water pump
	Shutdown	Protection	10 minutes	and water level in the tank
E11	System	Time Limitation Protection	Consult the manufacturer when	Enter the correct password to unlock
E 11	Shutdown	Time Limitation Frotection	the probation period expires	
	System	Discharge gas temp 1	Discharge gas temperature 1	Check if discharge gas temperature exceeds
E12	Shutdown	protection	exceeds the setting	the setting
	System	Discharge gas temp 2	Discharge gas temperature 2	Check if discharge gas temperature exceeds
E13	,			
	Shutdown	protection	exceeds the setting	the setting
E15	System	Water tank temp sensor	Sensor short or open	Secure connector or replace sensor
	Shutdown	failure		
E16	Failure	Evaporator coil temp	Sensor short or open	Secure connector or replace sensor
	report	sensor 1 failure		
E17	Failure	Evaporator coil temp	Sensor short or open	Secure connector or replace sensor
	report	sensor 2 failure		
E18	Failure	Discharge gas temp	Sensor short or open	Secure connector or replace sensor
L 10	report	sensor 1 failure		
E40	Failure	Discharge gas temp	Sensor short or open	Secure connector or replace sensor
E19	report	sensor 2 failure		
_	Failure	Ambient temp sensor	Sensor short or open	Secure connector or replace sensor
E21	report	failure		,
	Failure	Return water temp sensor	Sensor short or open	Secure connector or replace sensor
E22			Canon anon or open	Course defined of replace defider
<u> </u>	report	failure	Concor short or once	Socure connector or replace
E23	Failure	Inlet water temp sensor	Sensor short or open	Secure connector or replace sensor
	report	failure		
E25	System	Water level switch failure	Water level switches misplaced	Place the switches in the correct positions
	Shutdown			
E26	System	Outlet water over	Outlet water temperature	Check pipeline filter, valve and water pump
	Shutdown	temperature protection	exceeds setting	head
E27	Failure	Outlet water temp sensor	Sensor short or open	Secure connector or replace sensor
L21	report	failure		
F.0.0	System		Differential temp inlet/outlet	Check water flow, water circuit and water
E28	Shutdown	Insufficient water flow	exceeds setting	pump head
	Failure	Suction temp sensor 1	Sensor short or open	Secure connector or replace sensor
E29				
	report	failure		

Failure Fail				I	1
Page	E30	Failure	Suction temp sensor 1	Sensor short or open	Secure connector or replace sensor
System System Compressor 2 ourrent exceeds System Shutdown E38		report	failure		
Shutdown	F32	System	Low outlet water temp	Outlet water temp lower than	Check pipeline filter, valve and water pump
Shutdown System System System System System Shutdown	L32	Shutdown	protection	setting	head
Shuddown	E25	System	Compressor 1 avergurrent	Compressor 1 current exceeds	Chack compressor current
E38 System Shutdown Shutdown Compressor 2 overcurrent sketting Compressor 2 current exceeds setting Check compressor current E39 Failure report EEPROM error report Image: Compressor 2 current exceeds setting Restore to factory settings E51 Image: Compressor 2 current exceeds setting Restore to factory settings E52 Image: Compressor 2 current exceeds setting Restore to factory settings E53 Image: Compressor 2 current exceeds setting Restore to factory settings E53 Image: Compressor 2 current exceeds setting Image: Compressor 2 current exceeds E53 Image: Compressor 2 current exceeds setting Image: Compressor 2 current exceeds setting E53 Image: Compressor 2 current exceeds setting Image: Compressor 2 current exceeds setting E54 Image: Compressor 2 current exceeds setting Image: Compressor 2 current exceeds setting E54 Failure report Heating/cooling after valve excessor 2 claure Heating/cooling after valve excessor 2 claure Sensor short or open Secure connector or replace sensor E55 Image: Compressor 2 claure Sensor short or open Secure connector or replace sensor E65 <td< td=""><td>E35</td><td>Shutdown</td><td>Compressor i overcurrent</td><td>setting</td><td>Check compressor current</td></td<>	E35	Shutdown	Compressor i overcurrent	setting	Check compressor current
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E77	F76				
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E79		
E89		
E90		
E95		
E96		

Note: 1. The temperature fault protection can be recovered automatically, and other fault protection must be restarted by pressing 【ON/OFF】key.

2. In case of module fault, the number in front of E indicates the unit number in fault. For example, wh en 2E09 is displayed, E09 communication fault occurs in unit 2.

3. Main board wiring diagram and dial code description

3.1 Model selection SW1 dial code setting description

						•
SET ITEM	DIP1	DIP2	DIP3	DIP4	RESULT	REMARKS
	OFF				1PH 220V	
Power Supply	ON				3PH 380V	Check whether the three-phase is in
	OIV				31113007	phase loss or out of phase
Chara		OFF				
Spare		ON				
Main Circuit			OFF		Regular	Do not detect suction temperature and the temperature after the valve
EEV			ON		Superheat	Detect suction temperature and the temperature after the valve
				OFF	Heating/coo	Do not detect water level. Make up valve
Model Selection				OFF	ling	and return valve not valid.
				ON	Hot wotor	Detect water level. Make up valve and
				Ö	Hot water	return valve valid.

Note:1) the dip switch is off on the digital side and on on the "ON" side;

- 2) when single-phase 220V is selected, three-phase protection will not be detected;
- 3) the DIP switch is only detected when the unit is powered on, and will not be detected after the unit is powered on.

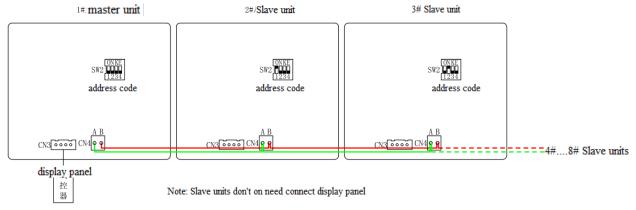
3.2 Module address SW2 dial code setting description

SET ITEM	DIP1	DIP2	DIP3	DIP4	Result	Remarks
	OFF	OFF	OFF	OFF	1#Module	Mater
	ON	OFF	OFF	OFF	2#Module	Slave 2
	OFF	ON	OFF	OFF	3#Module	Slave 3
Module address setting	ON	ON	OFF	OFF	4#Module	Slave 4
(SW2)	OFF	OFF	ON	OFF	5#Module	Slave 5
	ON	OFF	ON	OFF	6#Module	Slave 6
	OFF	ON	ON	OFF	7#Module	Slave 7
	ON	ON	ON	OFF	8#Module	Slave 8

Note: 1) the DIP switch is OFF on the digital side and ON on the "ON" side;

- 2) the address code of the unit must be set before the unit is powered on. Ensure that the address codes of each unit are different; after power on, the dial switch will not be detected.
- 3) modular mode: 1 # the module is the master unit, which controls the water tank, water level, end switch a nd circulating water pump; the slave machine does not connect to the display panel, otherwise the connected display panel will report "E09" fault; the slave units does not detect the water tank, water level and end swit ch.
- 4) singular mode: the address code of the main board shall be set as 1 #, otherwise the communication failure of "E09" will be reported.





3.3.1 description of unit free combination

All units are connected through the module interface communication bus, and the control board on the network is connected in parallel. Each control panel can work independently or in combination with multiple control panels, and can control up to 8 unit modules. The addresses of the units must be unique (i.e. different), and one unit address must be set to 1 (i.e. master) and the others are slave. Each control board has the same function. The master and slave can be set by dialing the module address on the control board. When the address dial code is set to 1, the unit is specified as the master, and the rest addresses are all slaves.

In addition to the functions of the slave, the master also include the control functions of devices with [\times] (table below). The slave does not output or detect the above components. Therefore, the master is equivalent to the slave plus additional control functions. The additional control functions are independent. If the master is shut down in case of failure, the additional control functions will not be affected. That is to say, the master which is shutdown because of its own failure will not affect the operation of the water heater system. Each module controller can be set as a master module or a slave module. Only one controller is allowed to be set as the master module in a system, and the controllers set as the slave modules can be added to the system at any time for operation, or can be detached from the system for maintenance or inspection at any time.

The setting parameters of the modular units are shared.

No.	Digital Input	Digital Output	Analog Input	Analog Output	Special Interface
1	End switch ※	Enthalpy Valve	Ambient Temp	1#Main EEV	Display Panel interface 485
2	Water Flow Switch	1#Compressor	Outlet Temp	2#Main EEV	Modular Interface485
3	2#High Pressure	2#Compressor	Water Tank Temp※	1#Auxiliary EEV	Transformer primary
4	2#Low Pressure	External Fan Motor	Inlet Temp	2# Auxiliary EEV	Transformer secondary
5	1#High Pressure	4-way valve	1#Compressor Discharge		RS485 Interface 1
6	1#Low Pressure	Circulation Pump※	2#Compressor Discharge		RS485 Interface 2
7	Three Phase Detect	Electric	1# After Valve Temp (only in cooling)		
8	Three Phase Detect	Crankcase	2#After Valve Temp		
9	Three Phase Detect	Water Replenish Valve	1#Sutction Temp		
10		Backwater Valve	2#Sutction Temp		
11		Chasis Heating	2#Evaporator Coil Temp		
12			2#Evaporator Coil Temp		
13			1#Compressor Current		
14			2#Compressor Current		
15			High Water Level Signal※		
16			Medium Water Level Signal ※		
17			Low Water Level Signal ※		
18			Return Water Temp(hot water only)		

3.3.2 Modular Unit Energy Regulation Description

Energy regulation is determined by two factors:

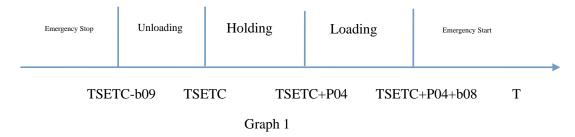
- Control temperature: water tank temperature
- Control cycle;

The energy is regulated by the temperature area, and there are five areas in total: emergency start, loading, holding, unloading and emergency stop.

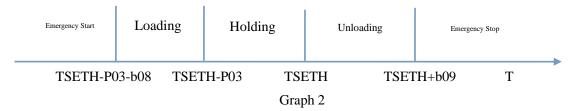
When the control temperature is in the emergency start area, an energy level is loaded after every [control cycle B10] time; when the control temperature is in the energy loading area, an energy level is loaded after every [control cycle B11] time until all the energy is loaded; when the control temperature is in the energy holding area, the current energy level is maintained without action; In the energy unloading area, unload one energy level every [control cycle B11] time until all the energy is unloaded; when the control temperature is in the emergency stop area, unload one energy level every [control cycle B10] time. The energy level is the units of the modular machines.

Note: when the modular machine or water heater is selected, the start and stop of the compressor is controlled by the water tank temperature, and the current water temperature is the water tank temperature;

3.3.3 Division of cooling energy regulation area



3.3.4 Division of heating energy regulation area



Note: TSETC: setting temperature in cooling; TSETH: setting temperature in heating;

P03 (parameter setting item): differential temperature in heating;

P04: differential temperature in cooling;

B08: differential temperature for return water in emergency start; B09: differential temperature for return water in emergency stop;

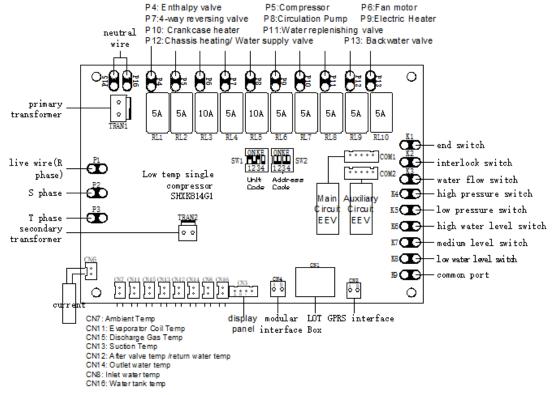
B10: emergency start / stop control cycle (unit: Second);

B11: load / unload control cycle (unit: minute)

3.4 The connection method of GPRS module in modular units

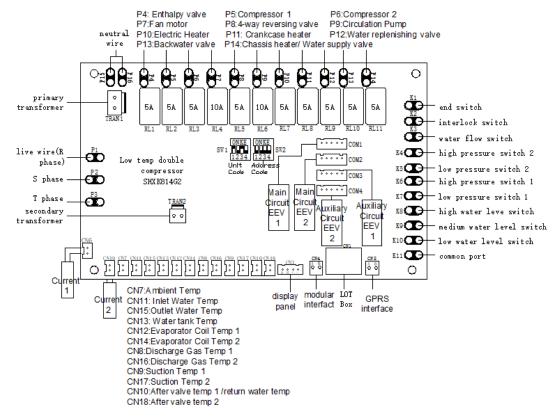
A and B of the GPRS module interface of the master are respectively connected with A and B of the GPRS module interface of the slave. The mode of connection with the main board of the module is similar. The GPRS module is connected to the master. See the wiring diagram for the location of GPRS module interface.

3.5 SHXK814G1 wiring diagram of single system of low temperature unit



Note: For heating/cooling model, CN12 is After valve sensor, P12 is Chassis heating. The water level switches K6, K7, and K8 are invalid; For hot water model, CN 12 is Return water temp sensor, P12 is Water supply valve, the water level switches K6, K7, and K8 are effective.

3.6 SHXK814G2 wiring diagram of dual system of low temperature unit



Note: For heating/cooling model, CN 10 is After valve sensor 1, CN18 is After valve sensor 2. P14 is Chassis heating. The water level switches K8, K9, and K10 are invalid; For hot water model, CN 10 is Return water temp sensor, CN18 is invalid, P14 is Water supply valve, the water level switches K8, K9, and K10 are effective.

4. Output description of replays

4.1 Compressor (220V/5A)

- 1) the compressor will not stop running due to energy load reduction within 3 minutes after starting, except in the emergency stop area of energy regulation and fault protection;
- 2) the delay of 3 minutes (minimum standby time) must be met when the compressor is turned off and then turned on.

4.2 Fan Motor (220V/10A)

- 1) Turn on the fan motor before starting the compressor;
- 2) Turn off the fan motor after the compressor shuts down;
- 3) In defrost mode, the fan motor is controlled according to the defrosting logic;

Fan-off unloading function: in the hot water mode, when the discharge gas temperature is \geq P15, (default 105 °C) and the ambient temperature is \geq 25 °C, the fan turns off; when the discharge gas temperature is < p15-5 °C or the ambient temperature is \leq 23 °C, the fan turns. When the parameter setting value for P15 is set as 130, cancel this function.

4.3 4-way Reversing Valve (220V/5A)

- 1) the 4-way valve starts 10 seconds before the compressor starts (only in cooling mode);
- 2) the 4-way valve closes 2 minutes after the compressor shuts down.

4.4 Circulation Pump (220V/10A)

In hot water mode, the circulating pump operates as below.

1) before the compressor starts, the circulating pump starts in advance;

- 2) after the compressor shuts down, the circulating pump is delayed to shut down.
- 3) when the temperature of the inlet water is too low and the pipeline is protected against freezing, the circulating pump is forced to start.
 - 4) in defrost mode, the circulating pump is forced to start.

In Heating and cooling mode: when the end switch is invalid, the circulating pump operates as the above. When the end switch is effective, if the end switch opens, both the compressor and circulating pump are forced to stop. When the end switch closes, if the water temperature reaches the set temperature and the parameter value in A09 is set to 0, the circulating pump runs continuously when the unit is started, otherwise the circulating pump will run for A10 minutes after it stops for A09 minutes

4.5 make up water valve (220V / 5A) (valid in hot water mode)

- 1) when the high, middle and low water level switches are all disconnected, and the make-up valve is forced to open. After 10 minutes, if the high, middle and low water level switches are still disconnected, the water shortage protection is reported.
- 2) after the low water level switch is closed, the forced water replenishment is cancelled and the unit switches to the temperature control water replenishment. When the water tank temperature is \geq setting temperature P06 (when the setting temperature is < 51 $^{\circ}$ C, P06 is halved), the make-up valve is opened; when the water tank temperature is \leq setting temperature P06 (when the setting temperature is < 51 $^{\circ}$ C, P06 is halved) P07, the make-up valve is closed.
- 3) when the high, middle and low water level switches are closed, the make-up valve is forced to close. Only when the high and middle water level switches are disconnected, can it be switched to temperature control water supply again.
- 4) when the high water level switch is closed and the low water level switch is disconnected for 10 seconds, the water level switch fault will be reported.

4.6 return valve (220V / 5A) (valid in hot water mode)

- 4.6.1 regular return water
- 1) in the hot water mode, when the return water temperature \leq parameter p08-5 $^{\circ}$ C and the water tank temperature is \geq parameter P08 + 5 $^{\circ}$ C, turn on the return water function, when the return water temperature \geq parameter P08, turn off the return water function.
- 2) the return valve will be opened only when the remote terminal has the function of timed return water and the current time is within the set time range and the return water function is turned on.
 - 4.6.2 temperature control return water
- 1) when the main board does not communicate with GPRS module for 10 minutes, turn on the temperature control return function.
- 2) in the hot water mode, when the return water temperature \leq parameter p08-5 $^{\circ}$ C, turn on the return water function, when the return water temperature \geq parameter P08, turn off the return water function.
- 3) when the return water function is turned on, the temperature of the water tank must be higher than the parameter item P08 + 5 $^{\circ}$ C before the return valve is turned on.

4.7Electric Heater (220V/5A)

1) when the ambient temperature is \leq p09, the controller will check if the condition of electric heater is met. When the ambient temperature is \geq p09 + 2 $^{\circ}$ C, the electric heater is turned off

When the water temperature is ≤ the set temperature - P10 (default 7 °C), the electric heater is turned on;

When the water temperature is \geq the set temperature, the electric heater is turned off;

2) press and hold the [mode] key for 3 seconds to forced start the electric heater; (ambient temperature conditions unnecessary to be met)

When the water temperature is \geq the set temperature, the electric heating is turned off;

When the water temperature is ≤ the set temperature - P10 (default 7 °C), the electric heater is turned on;

- 3) when the master unit defrosts, the electric heater starts. When the unit enters the secondary anti freezing or water tank anti freezing, the electric heater is turned on.
 - 4) electric heater does not start in cooling mode.

4.8 enthalpy increasing valve (220V / 5A)

- 1) when the ambient temperature is \leq P11, the enthalpy increasing valve opens. When the ambient temperature is \geq P11 + 2 $^{\circ}$ C, the enthalpy increasing valve is forced to close.
- 2) the enthalpy increasing valve can be opened only after the compressor is started for 12 seconds. When the compressor is closed, the enthalpy increasing valve is forced to close.
 - 3) In cooling mode or defrost mode, the enthalpy increasing valve is forced to close.

As long as one system of the double system unit meets the requirements of opening the enthalpy increasing valve, the enthalpy increasing valve will be opened.

4.9 Crankcase heater for compressor (220V / 5A)

1) when the ambient temperature is \leq 5 °C, the crankcase heater is turned on; when the ambient temperature is \geq 8 °C, the crankcase heater is turned off.

4.10 chassis heating (220V / 5A)

- 1) when the ambient temperature is \leq P14, and the compressor is turned in defrost, the chassis heating is turned on.
- 2) when the ambient temperature is \geq P14 + 2 $^{\circ}$ C or when it is in cooling mode, the chassis heating **is** turned off.

4.11 water supply valve (220V / 5A) (effective in hot water mode)

- 1) when the display temperature is ≥ parameter P08 + 2 °C, the water supply function is activated.
- 2) after the water supply function is activated, if the remote end has turned on the timed water supply function and the current time is within the set timed time range, the water supply valve is turned on.
- 3) if the display temperature is lower than the parameter item P08 -2 °C, or the remote end does not turn on the timed water supply function, or the timed water supply is turned on, but the current time is not within the set time range, the water supply valve is closed.
- 4) when the low water level is disconnected, the water supply valve is closed.

5. Electronic expansion valve control logic

- 5.1 main circuit electronic expansion valve
 - 1) after the compressor stops, the electronic expansion valve opens to the full open state, i.e. the maximum number of pulses (parameter setting item L3) (settable, range: 230-254, default is 240, and the actual number of pulses is the set value \times 2);
 - 2) 30 seconds after the compressor is started, in cooling mode the electronic expansion valve is opened to the corresponding initial value L09, and the initial value in hot water / heating mode for electronic expansion valve is L08;
 - 3) when the electronic expansion valve is fully closed, it is 0 pulse, and when it is fully opened, it is the maximum pulse;

The basic principle of opening the main circuit electronic expansion valve is as follows:

After the compressor is started, in hot water/ heating mode the system will detect the difference between suction temperature and the coil temperature, and in cooling mode the system will detect the difference between the suction temperature and the after valve temperature. Adjustments will be made according to the following rules. The maximum opening during the adjustment process is L3, the minimum opening in cooling mode is L07, and the

minimum opening in hot water or heating mode is L22 ~ L26. The adjustment interval time is L04 seconds. The electronic expansion valve of each system works and adjusts independently;

Hot water / heating mode: \triangle P = suction temperature - coil temperature - L22 ~ L26

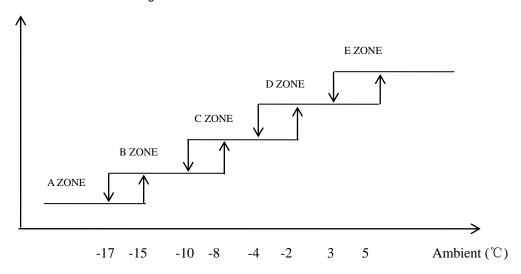
Cooling mode: \triangle P = suction temperature - temperature after refrigeration valve -L05

In hot water or heating mode, when the ambient temperature is not less than L14 and the water temperature is not less than L15, \triangle P = suction temperature - coil temperature - L13;

Restrictions on opening of main circuit electronic expansion valve:

- ① when the suction temperature is higher than L12, the value of the electronic valve increases gradually with 8 pulses, and it can reach the maximum value; when the suction temperature is lower than L12-2 °C, it enters normal regulation:
- ② when the discharge gas temperature of the compressor is \geq L10, the value of the electronic valve increases gradually with 8 pulses, and it can reach the maximum value; when the discharge gas temperature of the compressor is \leq L10 $^{\circ}$ C, it exits this regulation;
- ③ when the discharge gas temperature is higher than L11, the value of the electronic valve increases gradually with 8 pulses, and it can reach the maximum value; when the discharge gas temperature is lower than L11-2 °C, it enters normal regulation;

Note: the superheat and the minimum opening of the electronic expansion valve of the main circuit are divided into 5 areas according to the table below.



- 5.2 auxiliary electronic expansion valve
- 1) after the enthalpy increasing valve closes, the electronic expansion valve of the auxiliary circuit will fully close;
- 2) after the enthalpy increasing valve opens, the auxiliary electronic expansion valve will open to the initial opening set in parameter L16. After the compressor starts for 2 minutes, If inlet water temperature and discharge gas temperature are detected, the opening of the EEV will be adjusted according to the following rules. The maximum opening is 60 and the minimum opening is L17. The adjustment interval time is L4 seconds;
 - \triangle P = discharge gas temperature inlet water temperature 35 $\,^{\circ}\mathbb{C}\,$ L18;

When $|\triangle|$ p| = 2, the electronic expansion valve of the auxiliary circuit maintains the current opening.

6. Logic of defrost control

This function is only valid in hot water mode or heating mode;

6.1 conditions for defrosting

1) when the ambient temperature is \geq H08 (default - 6 $^{\circ}$ C) + 1 $^{\circ}$ C, coil temperature is \leq H02 (default -

- 3 °C), ambient temperature is \leq H01 (default 15 °C), and the compressor is running, time counting starts, when timing is \geq H04 (default 60 minutes);
- 2) when the ambient temperature is \leq H08, the cumulative operation time of the compressor is \geq H12 (default 90 minutes);
- 3) ambient temperature coil temperature is ≥ H09;
- 4) the compressor runs continuously for 6 minutes;

If anysystem meets the above conditions of 1, 3, 4 or 2, 3 and 4 at the same time, both systems will enter defrost at the same time, and the display panel will display defrost icon.

6.2 defrost exit conditions

- 1) coil temperature ≥ H03 (default 16 °C) for 30 seconds;
- 2) defrost operation time \geq H05 (default 8 minutes);
- 3) high pressure protection;
- 4) compressor current ≥ B01 for 5 seconds;
- 5) the outlet water temperature is less than 5 °C for 10 seconds;

If one system meets any of the above conditions, the compressor stops, and if both systems meet any of the above conditions, the unit will exit defrost.

6.3 defrost operation process

Enter defrost - compressor off - external fan off, 4-way valve on - compressor on;

6.4 defrost exit process:

Defrost exit conditions satisfied - compressor off - external fan on - 4-way valve off - compressor on, defrost icon on display panel removed (only valid when querying this unit).

6.5 forced defrost

Enter the parameter query state, select the address of the unit to be forced defrosted, and in the query unit state, press and hold the [query / time] + [timing / confirmation] key for 5 seconds. This unit enters into forced defrost operation, and defrosting symbol flickers.

- 1) when the system enters defrost, the panel displays [defrosting];
- 2) operation conditions: in hot water/heating mode only;

Note: during defrosting, there is no need for coordination between modules. As long as defrosting conditions are met, the module unit will enter defrost; for modules entering defrost, two systems will enter defrost synchronously.

When H07 is set to - 5, the unit defrosts according to the default conditions.

When H07 is not set to - 5, and the ambient temperature ≤ H07, the unit does not defrost.

7. System Protections

7.1 phase loss and reverse phase protection

- 1) when the three-phase input is out of phase or of wrong phase, it will enter the unit protection state. When the three-phase input is normal, the unit will exit the protection state and enter the normal operation state.
- 2) the phase loss and wrong phase protection can be selected, which can be turned on or cancelled through the dial switch SW1-1 on the main board.

7.2 high pressure protection

- 1) when the high pressure switch is detected to be open for 5 seconds, the unit will stop and display the fault code. When the high pressure switch is detected to be closed, the unit will start (the compressor must meet the requirement of 3 minute delay).
- 2) when the high pressure switch is detected to be open for three times within one hour or for a continuous 30 minutes, the unit will enter protection and display the corresponding fault code.

7.3 low pressure protection

- 1) when the low pressure switch is detected to be open for a continuous 10 seconds, the unit will stop. When the low pressure switch is detected to be closed, the unit will start (the compressor must meet the requirements of 3 minute delay).
- 2) when the low pressure switch is detected to be open for three times within one hour or for a continuous 30 minutes, the unit will enter the unit protection and display the corresponding fault code.
- 3) however, in the delay time (default is 5 minutes) of P16 after the compressor is started, and in defrost mode, the system will not detect low pressure switch.

7.4 water flow switch protection

- 1) after the circulating pump runs for 60 seconds, the system starts to check the water flow switch status. If it is detected to be disconnected for a continuous 5 seconds, the unit will shut down and enter the protection state, displaying the fault. After 3 minutes, the unit exits the protection can be restarted;
- 2) if the protection occurs three times in 1 hour, the unit will be shut down and locked, displaying failure code.

7.5 linkage protection function of end switch (effective in heating/cooling mode)

When parameter A05 is set to "1", the end switch is invalid: the circulating pump starts and stops following the compressor.

When parameter A05 is set to "0", the end switch is effective.

- A. If the end switch is closed, the circulating pump is running continuously, and the compressor starts/stops according to water temperature conditions.
 - B. If the end switch is open, both the circulating pump and the compressor will stop.

If the end switch is open, the unit stops and the "unit" symbol on the display flickers.

7.6 temperature difference protection for insufficient water flow

- 1) in cooling mode, after the circulating pump is started for 60 seconds, if inlet water temperature outlet water temperature is \geq B03 (default is 15 $^{\circ}$ C) for a continuous 10 seconds, the unit will shut down and enter the protection state, displaying the fault;
- 2) in the hot water / heating mode, after the circulating pump is started for 60 seconds, if outlet water temperature inlet water temperature is \geq B03 for a continuous 10 seconds, the unit will stop and enter the protection state, displaying the fault;
- 3) if there are three times of insufficient water flow temperature difference protection within one hour, the unit will be shut down and locked, indicating failure.

7.7 outlet water over temperature protection

- 1) in hot water / heating mode, 60 seconds after the circulating pump is started, if the outlet water temperature is \geq B04 (default is 70 °C) for a continuous 5 seconds, the unit will stop. When the outlet water temperature is \leq B04 10 °C for a continuous 30 seconds, the unit will exit protection and can be started again;
- 2) if the protection occurs three times in 1 hour, the unit will stop and enter the protection state, displaying the fault;

7.8 low outlet temperature protection

In cooling mode, 50 seconds after the circulating pump starts, if the outlet water temperature is \leq B05 (default is 5 °C) and lasts for 5 seconds, the unit will stop. When the outlet water temperature is \geq B05 + 4 °C and for a continuous 30 seconds, the unit will exit protection and can be started again;

7.9 pipeline level I anti freezing protection

When the outlet water temperature or water inlet temperature is ≤ 5 °C for a continuous 10 seconds, the unit enters the pipeline antifreeze protection. After the circulating pump runs for 1 minute, if the outlet water temperature is ≥ 7 °C for a continuous 10 seconds, the unit exits the pipeline level I antifreeze protection. Any unit failure does not affect the antifreeze protection (except for the three-phase protection).

7.10 pipeline level II anti freezing protection (heating/cooling mode)

In the shutdown state, if the pipeline level I antifreeze protection lasts for more than 10 minutes, the unit enters level II antifreeze protection. The system starts the heating mode and automatically starts the electric heater, 3 minutes later, if the water inlet temperature is \geq 20 °C for a continuous 10 seconds, the unit exits pipeline II antifreeze protection. Any unit failure does not affect the antifreeze protection (except for the three-phase protection).

7.11 pipeline level III anti freezing protection (ambient temperature pipeline anti freezing protection)

When the ambient temperature is less than or equal to 5 $\,^{\circ}$ C (parameter B06) for a continuous 10 seconds and the water pump stops for more than 25 minutes, the unit enters pipeline level III anti freezing protection, and the water pump is forced to start for 2 minutes. When the ambient temperature drops, the corresponding water pump interval time will also be shortened.

This function is optional. When parameter B06 is set to 21, this function is cancelled.

7.12 anti freezing protection of water tank (hot water mode)

In the shutdown state, if the water tank temperature is \leq 15 °C and lasts for more than 10 seconds, the unit enters the water tank anti freezing protection. The system runs in heating mode and automatically starts the electric heating. After 3 minutes, if the water tank temperature is \geq 25 °C and lasts for 10 seconds, the unit exits the water tank anti freezing protection. Any unit failure does not affect the antifreeze protection (except for the three-phase protection).

7.13 discharge gas temperature protection

- 1) when the discharge gas temperature is \geq B02 (default 115 °C, range 80 °C ~ 130 °C), and lasts for more than 5 seconds, the unit will stop and display the fault code;
- 2) if the discharge gas temperature protection occurs three times in 1 hour, the unit will enter the unit protect ion status and display the corresponding fault code.
- 3) parameter A04 is for discharge gas temperature protection. When "0" is selected, the discharge gas tempe rature protection will be cancelled.

7.14 compressor overcurrent protection

After the compressor is started, if the current of the compressor is \geq the current setting value B01 (set to be less than or equal to 0 to cancel the protection), the system will stop and restart after 3 minutes. If the overcurrent protection occurs 3 times in an hour, the protection will be locked and the compressor will not start anymore.

8. System parameter setting

- > enter --- press and hold the **[mode]** and **[-]** keys for 5 seconds
- Change: the setting parameter is displayed above the clock area, the parameter item is displayed in the clock area, and the parameter value is displayed in the water temperature area. Press [+] or [-] to change the serial number of the displayed parameter item. Press [timing / confirm] to enter parameter setting, and the parameter value will flicker. Press [+] or [-] to change the parameter value, and then press [timing / confirm] to save the parameter value and exit the parameter modification status. If the operation is successful, the buzzer will "drip" twice.
- Exit: press the 【ON/OFF】 key or no key operation for more than 60 seconds to exit parameter setting.
- Restore factory settings: press and hold **[mode]** and **[time/confirm]** keys successively for more than 5 seconds to restore factory settings.

Advanced Parameter Table 3

	Item Implication		Default	Range	Remarks		
	Regular Parameter Setting						
Ī	P01	Range of Minimum Temp in Cooli	10°C	5~20			

	g Mode				
	Range of Maximum Temp In Hot				
P02	Vater Mode	60℃	30∼85	Valid in Hot water Mode	
	Range of Maximum Temp in Hea	55°C	25~80	Valid in Heating/Cooling Mode	
tiı	ng Mode				
P03	Differential Temp in Hot Water /H	5°C	1~20		
ea	eating Mode				
P04 D	Differential Temp in Cooling Mode	5°C	1~20		
P05 T	emp compensation	2°C	- 5∼15		
P06	Differential Temp for make up wat	8°C	0~30	Valid in hot water mode only	
е	r			,	
P07	Differential temp for stop make u	4°C	1~15	Valid in hot water mode only	
-	water	1~15		valia iii net mater meae etily	
P08 S	Set temp for return water	40°C	10~50		
l A	Ambient temp for electric heater			When it is set as 7°C, the actual value is -20°C,	
P09	on	7 °C	-30∼40	When it is set not as 7° C, the actual value is set	
	,,,			value -10°C	
P10	Differential temp for electric heate	7°C	2~30		
r		7 0	2 00		
P11	Enthalpy increasing valve on amb	10°C -	- 9∼60		
	ent temp				
P12	Discharge temp to turn on injectio	110°C	10~125		
	valve	110 C	10 - 125		
P13	Differential temp for injection valv	15°C	0∼50		
е)	10 0	0 00		
P14	Chassis heating on ambient temp	5°C	-9∼21	Set to -9 to cancel this function	
	erature		0 21	Cot to the carrost time familiari	
P15	emperature for discharge pressur	105°C	10~130	Set to 130 to cancel this function	
	relief and fan shutdown		.0 .00		
P16	ow pressure detection delay tim	5min	1~15		
е					
P17	Medium pressure switch protectio	3min	1~15		
	delay time				
P18 C	Chassis heating delay off time	20min	2~60		
P19	Vater level switch adjustment sen	10	1∼84	The higher the value is, the more sensitive the w	
	itivity	_		ater level switch is.	
Protection parameter setting					
B01 C	Compressor overcurrent protection	0 安	-20 ∼45	Set to less than or equal to 0 to cancel this functi	
		- '		on	
B02	Discharge gas temperature protec	115°C	80~130		
	on				
ļ	•		F ≈ F0		
	emperature difference-insufficient	15°C	5~50		
B03	emperature difference-insufficient water flow	15°C	5∼50		

in heating			
iii iieaiiiiy			When the unit is a hot water hacter this re-
Outlet water temperature too lowing cooling or opening time of return valve	5°C / min	-19~15	When the unit is a hot water heater, this paramet er is the opening time of the return valve. This parameter is the protection value of outlet wa ter temperature too low when it is a heating/coolin g unit.
Ambient temperature for antifree ze protection	5°C	0~21	Set to 21 to cancel this function
Reserved	0	0∼15	
Energy regulation: Emergency start return water differential temperature	4°C	0∼15	
Energy regulation: Emergency sto p return water differential tempera ture	2°C	0~6	
Energy regulation: Emergency start/stop cycle	30sec	10~90	
Energy regulation: Normal start/st op cycle	3min	1~15	
for defrost			
Cut-in Ambient Temp	15℃	0~25	
Cut-in Evaporator Coil Temp	-3℃	- 19∼5	
Cut-out Evaporator Coil Temp	16℃	5~25	18
Accumulated Time - Ambient Te	60min	20~120	
Run Time	8min	3~15	
EEV Opening	240	10~250	Value*2=number of pulses
No Defrost Low Ambient Temp	-5℃	-30∼-5	Set to -5 to cancel this function
Cut-in Low Ambient Temp	-6℃	-30~30	
Difference between ambient and evaporator coil temp 1	0℃	0~30	
Difference between ambient and evaporator coil temp 2 (Low)	0℃	0~30	
Temperature condition for low am bient defrost	-10℃	-30~0	
Accumulated Time -Low Ambient Temp	90min	10~250	
of electronic expansion valve			
Mode selection of main circuit ele ctronic expansion valve	1	0~1	0 [Manual]、1 [Auto]
Mode selection of auxiliary circuit electronic expansion valve	1	0~1	0 [Manual]、1 [Auto]
Total steps of electronic expansio		230~25	(Value*2) The maximum steps of EEV, please set
	Ambient temperature for antifree ze protection Reserved Energy regulation: Emergency start return water differential temperature Energy regulation: Emergency stop return water differential temperature Energy regulation: Emergency stop return water differential temperature Energy regulation: Emergency start/stop cycle Energy regulation: Normal start/stop cycle for defrost Cut-in Ambient Temp Cut-in Evaporator Coil Temp Cut-out Evaporator Coil Temp Accumulated Time – Ambient Temp Run Time EEV Opening No Defrost Low Ambient Temp Cut-in Low Ambient Temp Difference between ambient and evaporator coil temp 1 Difference between ambient and evaporator coil temp 2 (Low) Temperature condition for low ambient defrost Accumulated Time -Low Ambient Temp of electronic expansion valve Mode selection of main circuit electronic expansion valve	Outlet water temperature too lowin cooling or opening time of return valve Ambient temperature for antifree ze protection Reserved Energy regulation: Emergency stant return water differential temperature Energy regulation: Emergency sto preturn water differential temperature Energy regulation: Emergency stant/stop cycle Energy regulation: Normal start/st op cycle Energy regulation: Normal start/st op cycle Cut-in Ambient Temp Cut-in Evaporator Coil Temp Accumulated Time – Ambient Temp Run Time EEV Opening No Defrost Low Ambient Temp Difference between ambient and evaporator coil temp 1 Difference between ambient and evaporator coil temp 2 (Low) Temperature condition for low ambient defrost Accumulated Time - Low Ambient Temp of electronic expansion valve Mode selection of main circuit electronic expansion valve Mode selection of auxiliary circuit 1	Outlet water temperature too lowing or cooling or opening time of return valve Ambient temperature for antifree ze protection Reserved 0 0 0~15 Energy regulation: Emergency stant return water differential tempera ture Energy regulation: Emergency sto preturn water differential tempera ture Energy regulation: Emergency sto preturn water differential tempera ture Energy regulation: Emergency stant r/stop cycle Energy regulation: Normal start/stop cycle Energy regulation: Emergency stant/start/stop cycle Ino-90 Accurin Ambient Temp 5°C 0~2°C 0~30 Energy regulation: Emergency stant/start/s

	Action interval of electronic expan			
L04	sion valve	30sec	5~90	20
L05	Superheat value in cooling mode	0	-20~60	
L06	Reserved	0	-20~60	
L07	Minimum openings of EEV in cooling mode	64	10~250	Value*2=number of pulses
L08	Initial openings of main EEV in heating	160	10~250	Value*2=number of pulses
L09	Initial openings of main EEV in cooling	160	10~250	Value*2=number of pulses
L10	EEV High Discharge Gas Temper ature	100℃	80~120	
L11	EEV Secondary Discharge Gas T emperature	90℃	70~110	
L12	EEV High Suction Temperature	28℃	10~60	
L13	EEV High Temperature Superheat	-4	- 20∼60	
L14	EEV High Ambient Temperature	26℃	0~60	
L15	EEV High Water Temperature	52℃	5∼80	
L16	Auxiliary EEV Initial Opening	32	10~250	Value*2=number of pulses
L17	Auxiliary EEV Minimum Opening	8	8~250	Value*2=number of pulses
L18	Auxiliary EEV Superheat	0	-20~60	
L19	High Temperature Overheat of Au xiliary Circuit	0	-20~60	
L20	Interval Time for Auxiliary EEV A djustment	30 秒	5∼90	
L21	Discharge Gas Temp to Open Au xiliary EEV	95℃	20~110	Set to 110 to cancel this function
L22	A Zone Main Circuit Superheat	8	-20~60	Hot Water/Heating only
L23	B Zone Main Circuit Superheat	8	-20~60	Hot Water/Heating only
L24	C Zone Main Circuit Superheat	7	- 20∼60	Hot Water/Heating only
L25	D Zone Main Circuit Superheat	5	-20~60	Hot Water/Heating only
L26	E Zone Main Circuit Superheat	3	-20~60	Hot Water/Heating only
L27	A Zone Minimum Opening	44	10~250	Hot Water/Heating only, Value*2=number of pulses
L28	B Zone Minimum Opening	44	10~250	Hot Water/Heating only, Value*2=number of pulses
L29	C Zone Minimum Opening	52	10~250	Hot Water/Heating only, Value*2=number of pulses
L30	D Zone Minimum Opening	60	10~250	Hot Water/Heating only, Value*2=number of pulses
L31	E Zone Minimum Opening	80	10~250	Hot Water/Heating only, Value*2=number of pulses
L32	Reserved	5	1~30	
L33	Reserved	32	10~250	
L34	Auxiliary EEV maximum opening	240	0~250	
L35	Reserved	0	0~250	
Switch on / off s	etting			
A01	High pressure switch protection	15	0~15	0[no]、1[yes]

A02	Low pressure switch protection	15	0~15	0[no]、1[yes]
A03	Medium pressure switch protection	15	0~15	0[no]、1[yes]
A04	Discharge gas temperature	15	0∼15	0[no]、1[yes]
A05	End switch	0	0~3	0[yes]、1[no]
A06	Waterflow switch protection	1	0~1	0[no]、1[yes]
A07	powerdown memory function	1	0~1	0[no]、1[yes]
A08	Reserved	0	0∼15	
A09	Interval stop time of water pump	0	0~60	When the end switch is effective, it is set as 0 w ater pump normally open.
A10	Action interval of water pump	3	1~60	
A11	Reserved	0	0~1	
A12	Main Board MODBUS address	1	1~16	Address always is 1

Instructions for manually adjusting the electronic expansion valve:

- 1. When the default value of L01 and L02 is set to 0, item L08 is the manual adjustment value of the opening of the electronic expansion valve in the main circuit of system 1, and item L09 is the manual adjustment value of the opening of the electronic expansion valve in the main circuit of system 2.
- 2. When the default value of L02 is set to 0, L16 is the manual adjustment value of the opening of system 1 and 2 auxiliary electronic expansion valves.

Meaning of A01~A04:

Set Value	System 4	System 3	System 2	System 1
0	0	0	0	0
1	0	0	0	1
2	0	0	1	0
3	0	0	1	1
4	0	1	0	0
5	0	1	0	1
6	0	1	1	0
7	0	1	1	1
8	1	0	0	0
9	1	0	0	1
10	1	0	1	0
11	1	0	1	1
12	1	1	0	0
13	1	1	0	1
14	1	1	1	0
15	1	1	1	1

Note: 0 means there is no such function, 1 means there is such function.